



iPhone XR

Apple Recycler Guide

June 2023

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About This Guide

Apple Recycler Guides provide guidance for electronics recyclers on how to disassemble products to maximize recovery of resources. The guides provide step-by-step disassembly instructions and information on the material composition to help recyclers direct fractions to the appropriate material recycler.

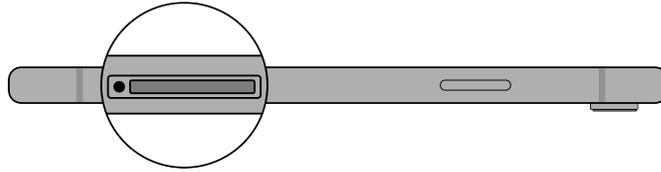
To conserve important resources, we work to reduce the materials we use and aim to one day source only recycled or renewable materials in our products. A key path to reaching that goal is resource recovery from end-of-life electronics.

Disassembly procedures are intended to be performed only by trained electronics recycling professionals. The recycler is responsible for independently evaluating and ensuring compliance with all applicable environmental, health, and safety laws related to the work. These include but are not limited to laws relating to the management, handling, shipping, and disposal of the outputs of this work as waste and laws in place to ensure the health and safety of all employees who support this work.

For questions or feedback about this guide, email contactesci@apple.com.

Identification

You can find the model number of the iPhone XR inside the SIM tray slot.



Model numbers:
A1984, A2105, A2106, A2107, A2108

Directive 2012/19/EU Annex VII Components

Directive 2012/19/EU Annex VII requirements apply to the following substances and components.

Substance/Component	Apple Part Name	Removal Instructions
Printed circuit board if the surface is greater than 10 square centimeters	Main logic board	Follow steps 1–13
External electric cables	Power adapter	Follow step 1
Battery	Lithium-ion polymer battery	Follow steps 1–8
Cover glass and liquid crystal display (LCD) cell if the surface is greater than 100 square centimeters	LCD cell	Follow steps 1–7
No further substances or components as listed in Annex VII		

Safety Considerations

The recycler is responsible for independently evaluating all activities undertaken by its employees to perform or support the work and ensuring compliance with all applicable health and safety laws related to the work. These include but are not limited to laws relating to the health and safety of all employees who perform or support this work. The recycler is also responsible for evaluating the workspace and ensuring that the area in which the work is to be undertaken is designed using ergonomic best practices and meets all ergonomic requirements to ensure the protection of its employees.

Personal Protective Equipment

Personal protective equipment should be worn during the entire recycling process.



Wear hand protection



Wear a mask



Wear eye protection



Wear foot protection



Wear protective clothing

Battery Safety

This product uses a lithium-ion polymer battery. Before beginning any disassembly work, ensure that a safe working procedure for handling lithium-ion batteries has been established, which could include discharging the batteries so that they can be more safely managed. The following considerations may also be included:

- Remove anything from your person that could conduct energy, such as jewelry and watches, to avoid electric shock to yourself or the logic board.
- To avoid the potential for thermal runaway and the release of potentially noxious fumes, don't puncture, strike, or crush lithium-ion polymer batteries or devices powered by them.
- Don't throw, drop, or bend the battery.
- Don't expose the battery to excessive heat or sunlight.
- Don't use tools that are sharp or conduct electricity.
- Keep your workspace clear of foreign objects and sharp materials.
- Dispose of batteries according to local environmental laws and guidelines.

Workspace safety guidelines

- Use heat-resistant gloves and safety glasses.
- Keep a sand dispenser within arm's reach (2 feet or 0.6 m) on one side of the workstation, not above the workstation. The dispenser should be a wide-mouthed, quick-pour metal container with a flip-top lid or tray that contains 8–10 cups (1.9–2.4 L) of clean, dry, untreated sand.
- Keep the battery at least 2 feet (0.6 m) from paper and other combustible materials.
- Work in an area with adequate ventilation.

Handling a thermal runaway

If you notice any of the following signs, a thermal runaway is likely underway, and you should act immediately:

- The lithium-ion polymer battery or a device containing one begins to smoke or emit sparks or soot.
- The battery pouch suddenly and quickly puffs out.
- You hear hissing or popping sounds.

Don't use water or an ABC/CO₂ fire extinguisher on a thermal runaway battery or a device containing one. Water and ABC/CO₂ fire extinguishers will not stop the reaction.

Do smother the battery or device immediately with plenty of clean, dry sand, dumped all at once. Timing is critical; the faster you pour all the sand, the faster the thermal runaway will stop.

Do leave the room for 30 minutes if the thermal runaway causes any irritation.

Do wait 30 minutes before touching the battery. Wear heat-resistant gloves and safety glasses to remove the battery from the sand, or use a touchless thermometer to measure the battery temperature. Only touch the battery when the event has finished.

Do dispose of the damaged battery or device (including any debris removed from the sand) according to local environmental laws and guidelines.

LED Safety

Broken LEDs must be handled properly to ensure the safety of your employees and mitigate any hazards. Package broken LEDs in an appropriate container to properly manage the hazards associated with the materials and store only with compatible materials. All waste must be properly classified, packaged, and labeled in accordance with all relevant laws and regulations.

Hazard Warnings



Broken glass hazard



Chemical inhalation hazard



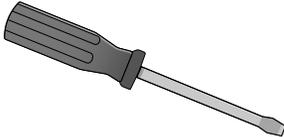
Chemical exposure hazard



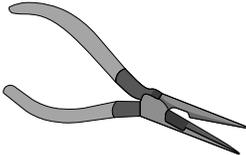
Rechargeable battery hazard

Recommended Tools

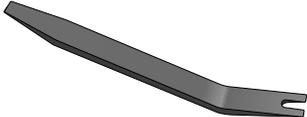
Flat-blade screwdriver



Long-nose pliers



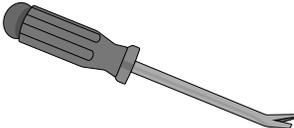
Miniature plastic pry bar



Miniature pry bar



Nail-pulling screwdriver



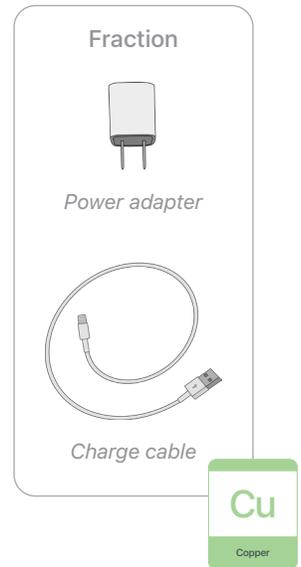
Tweezers



Disassembly Instructions

1. Remove the power adapter and the charge cable.

- » *Ensure that the iPhone XR is turned off.*
- » *Unplug the power adapter. Disconnect both ends of the charge cable.*



2. Remove the display.



Broken glass hazard

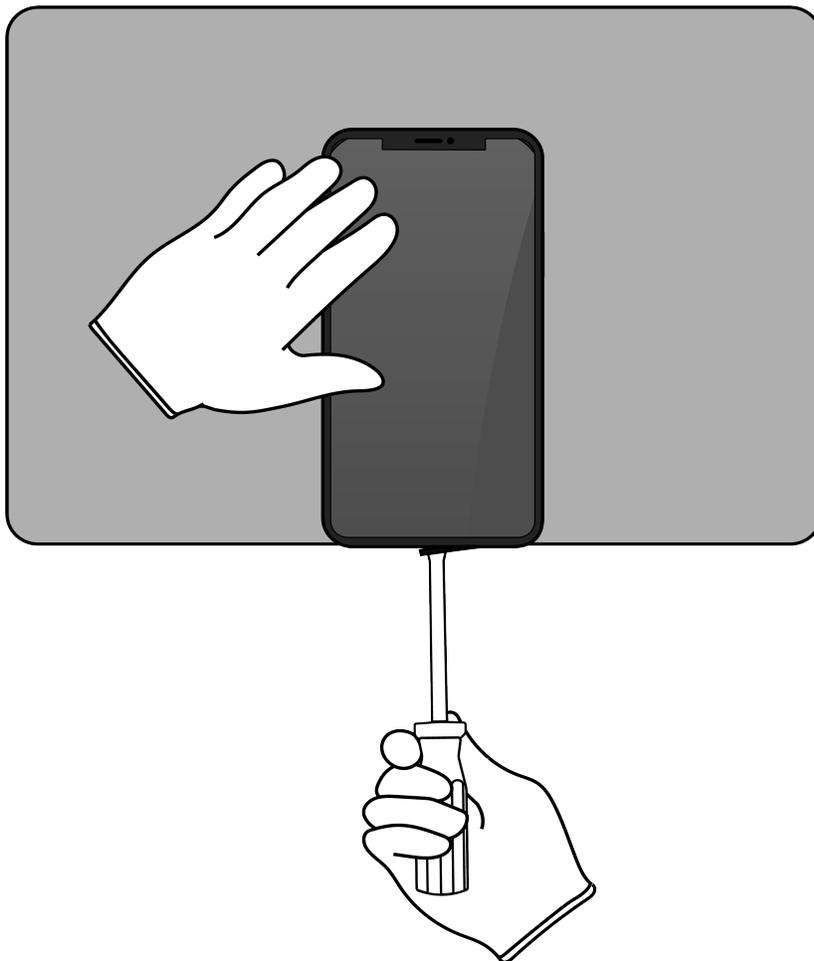


Chemical exposure hazard

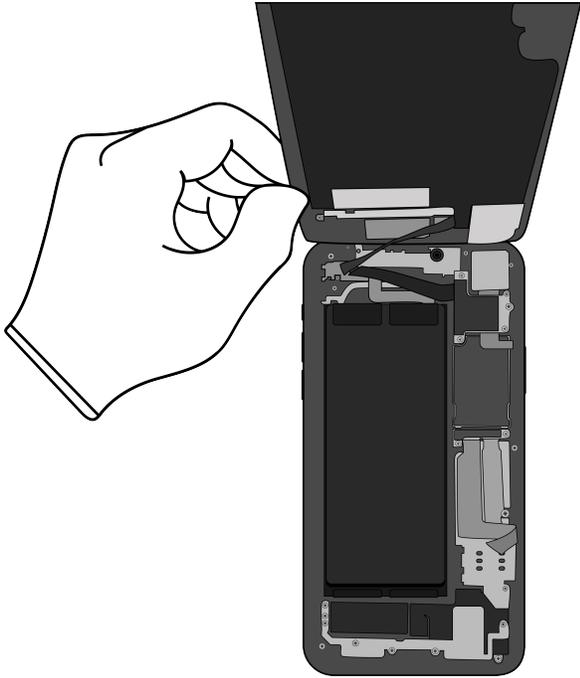
Tools Used



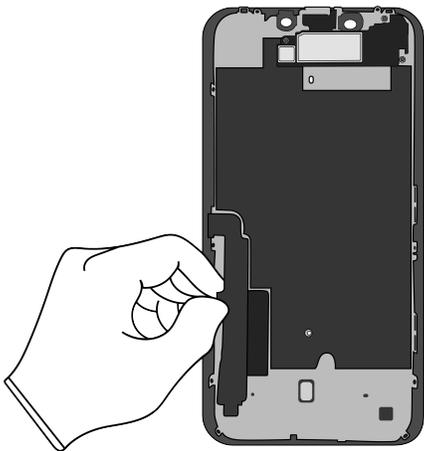
- » *Hold the iPhone at the edge of a counter with the display face up and the Lightning connector toward the counter edge.*
- » *Insert the tool tip into the Lightning connector. Push the handle down to pry the display from the enclosure.*



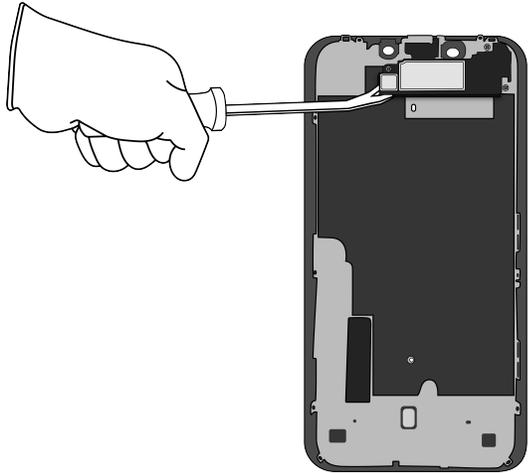
» Remove the display by hand. Set the enclosure aside.



3. Pull the ribbon cables off the display.



4. Pry off the receiver.



Tools Used



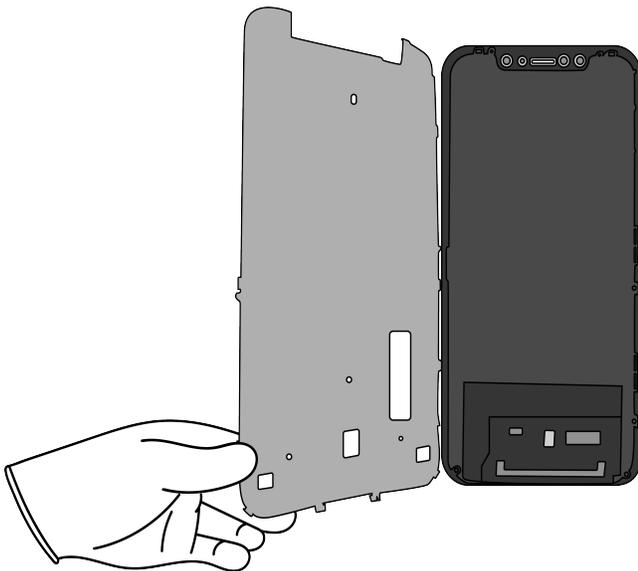
Fraction



Receiver

REE
Rare Earth
Elements

5. Lift off the display shield.



Fraction



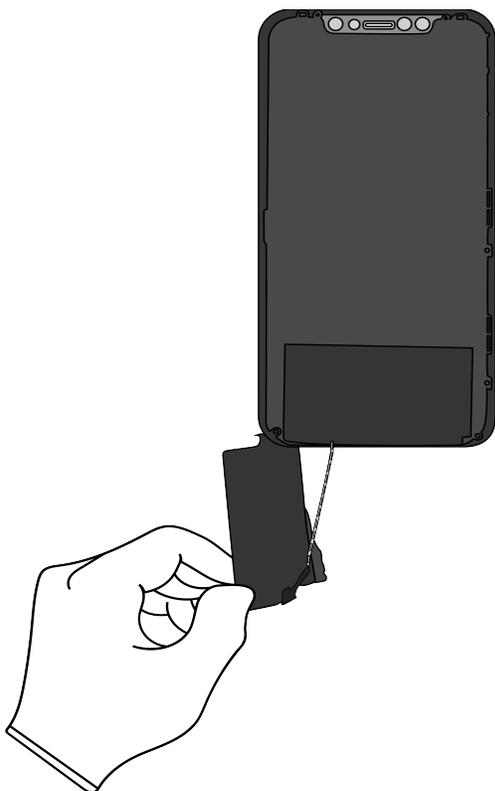
Display shield

Fe
Ferrous

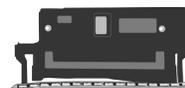
6. Remove the LED logic board.



Chemical inhalation hazard



Fraction



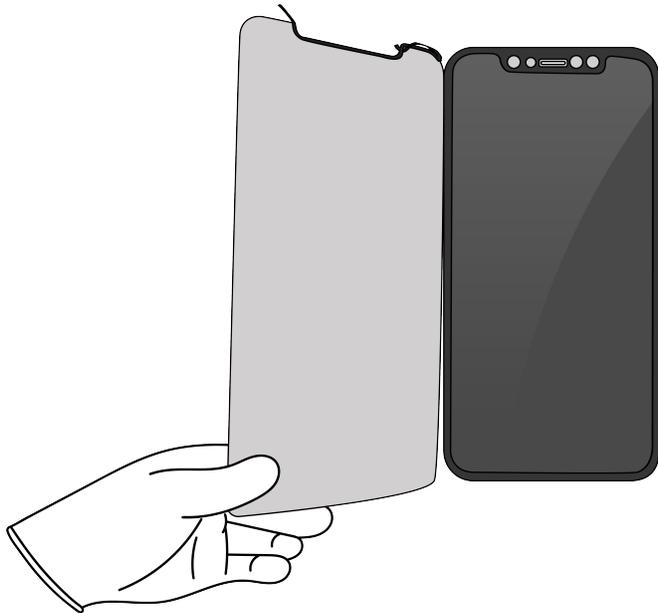
LED logic board

PMs
Precious
Metals

7. Remove the display films.



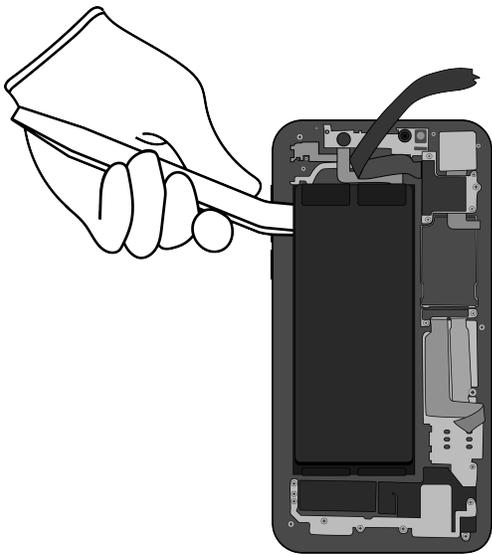
Chemical exposure hazard



8. Inside the enclosure, carefully remove the lithium-ion polymer battery.

 Rechargeable battery hazard

- » *Using tweezers, gently peel one of the black battery adhesive tabs away from the battery.*
- » *Twist the tab around the tweezers until white adhesive appears. Continue twisting until the entire adhesive strip is removed.*
- » *Repeat this process for any remaining battery tabs. Continue with the miniature plastic pry bar if needed.*



Tools Used



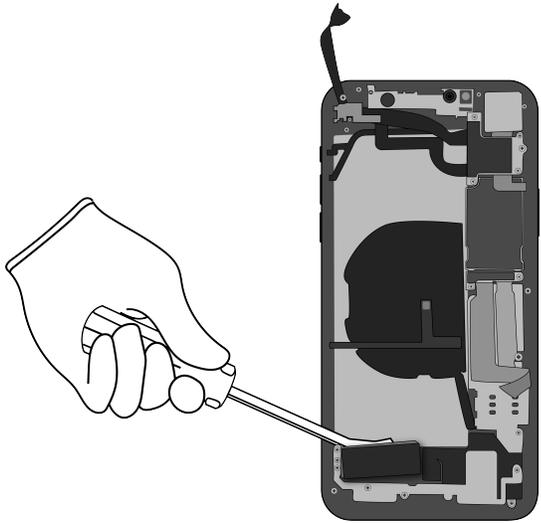
Fraction



Lithium-ion polymer battery



9. Pry off the Taptic Engine.



Tools Used



Fraction

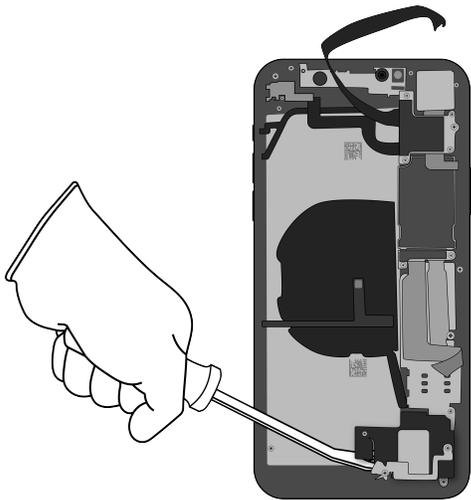


Taptic Engine

REE

Rare Earth Elements

10. Pry off the Lightning connector.



Tools Used



Fraction

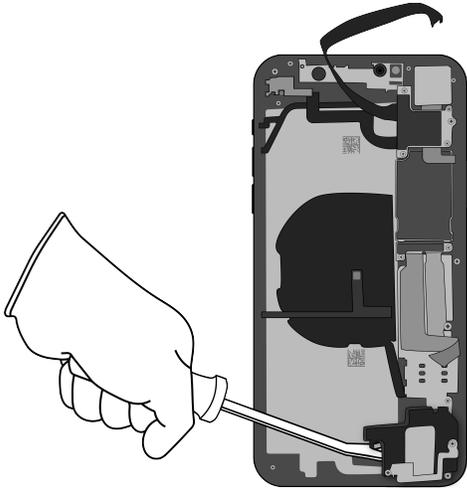


Lightning connector

Cu

Copper

11. Pry off the speaker.



Tools Used



Fraction



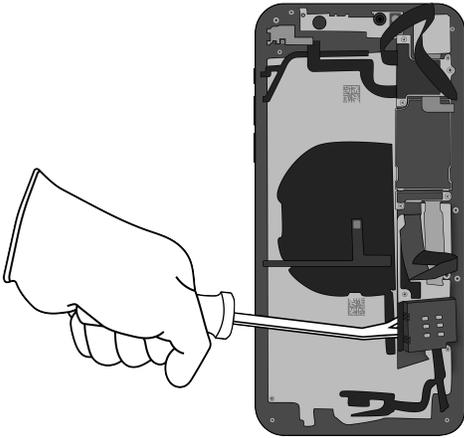
Speaker

REE

Rare Earth
Elements

12. Remove the SIM reader, SIM tray, and SIM card.

» *Pry off the SIM reader.*



Tools Used



Fraction

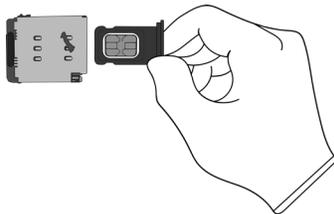


SIM reader

Cu

Copper

» *Pull the SIM tray out of the SIM reader.*



Fraction

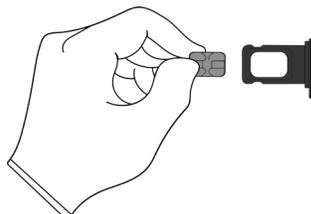


SIM tray

Al

Aluminum

» *Separate the SIM card from the SIM tray.*



Fraction

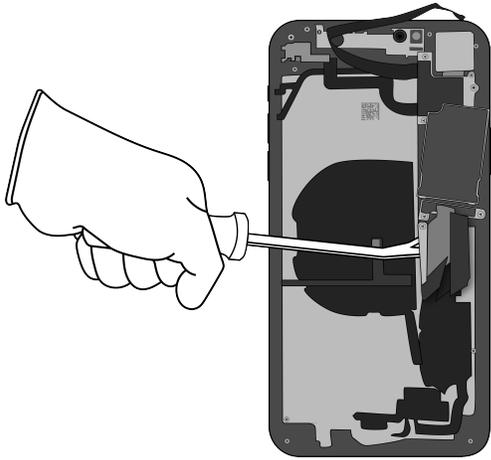


SIM card

PMs

Precious Metals

13. Pry off the main logic board.



Tools Used



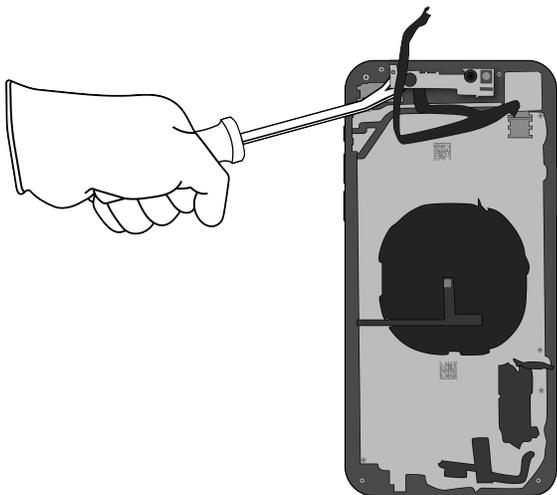
Fraction



Main logic board



14. Pry off the front camera.



Tools Used



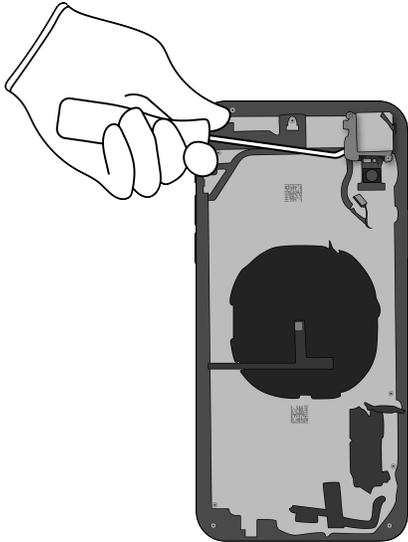
Fraction



Front camera



15. Pry off the rear camera.



Tools Used



Fraction

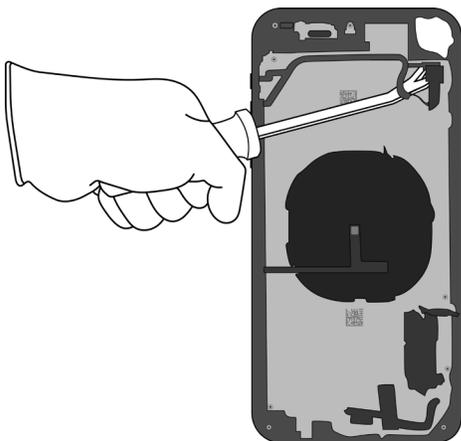


Rear camera

PMs

Precious Metals

16. Pry off the flashlight.



Tools Used



Fraction

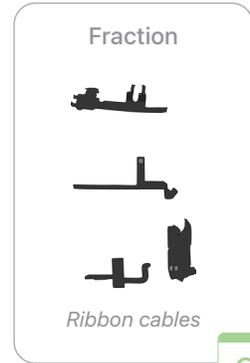
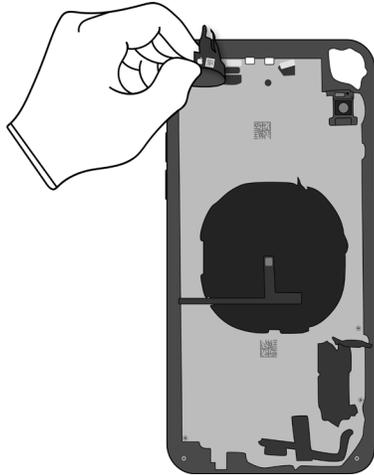


Flashlight

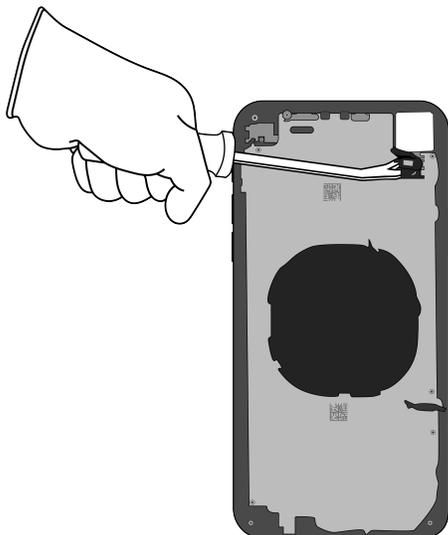
Cu

Copper

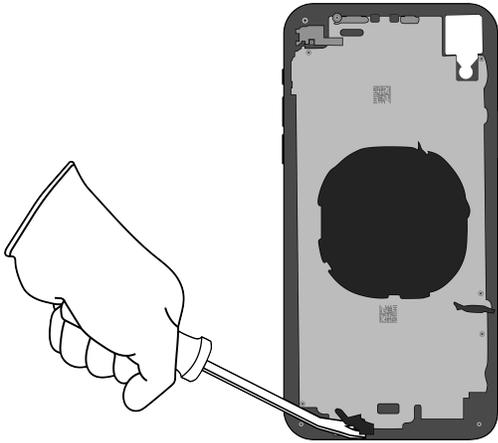
17. Pull off the ribbon cables.



18. Pry off the top light sensor.



19. Pry off the two microphones.



Tools Used



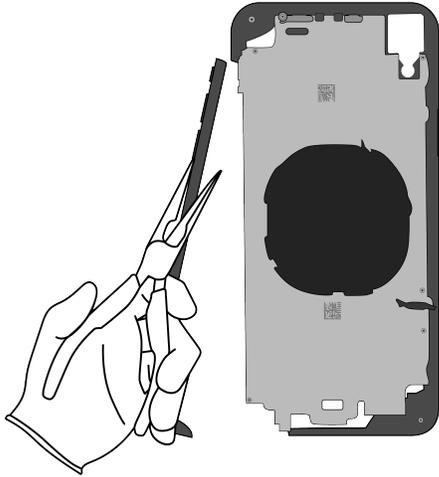
Fraction



Microphones



20. Pull the enclosure band off the support plate.



Tools Used



Fraction



Enclosure band

Al

Aluminum

Fraction



Support plate

Cu

Copper

Material Categorization of Output Fractions

All outputs from this process must be managed, handled, and disposed of in accordance with applicable waste laws and regulations, including but not limited to the Waste Framework Directive and its national enactments in Europe.

Fraction	Downstream Processing
<p data-bbox="435 554 570 579">Aluminum</p>  <p data-bbox="461 749 540 772"><i>SIM tray</i></p>  <p data-bbox="427 1066 574 1089"><i>Enclosure band</i></p>	<p data-bbox="967 554 1276 579">Primary Target Material</p>  <p data-bbox="1101 646 1133 674">AI</p> <p data-bbox="1101 695 1138 705">Aluminum</p>

<p data-bbox="440 1190 563 1215">Batteries</p>  <p data-bbox="367 1461 634 1484"><i>Lithium-ion polymer battery</i></p>	<p data-bbox="967 1190 1276 1215">Primary Target Material</p>  <p data-bbox="1101 1283 1133 1310">BT</p> <p data-bbox="1101 1331 1138 1341">Battery</p>
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Fraction **Downstream Processing**

Ferrous



Display shield

Primary Target Material



Potential Additional Materials



Glass



LCD cell

Primary Target Material



Potential Additional Materials



Mixed Electronics (cont.)



Top light sensor



Microphones



Support plate

Mixed Plastics



Display films

Primary Target Material



Fraction

Downstream Processing

Mixed Electronics



Power adapter



Charge cable



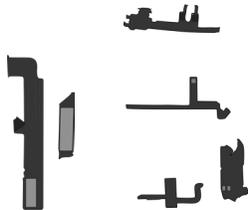
Lightning connector



SIM reader



Flashlight



Ribbon cables

Primary Target Material



Potential Additional Materials



Fraction

Downstream Processing

Logic Boards



LED logic board



SIM card



Main logic board



Front camera



Rear camera

Primary Target Material



Potential Additional Materials



Fraction

Downstream Processing

Rare Earth Magnets



Receiver



Taptic Engine



Speaker

Primary Target Material



Potential Additional Materials

